

Fabco Power



Setting the Standard in Mobile Power

Instruction Manual for Model

BD - 400SV

BELT DRIVEN 3600 RPM GENERATOR

Manufacturing of: Vehicle Mounted Generators • Hydraulic Generators

P.O. Box 582 • Chester, NY 10918 • 845-469-9151 • Fax: 845-469-7871 • Web Site/E-mail: www.fabcopower.com

GENERAL INFORMATION

MODEL: BD-400SV

GENERATOR..... BRUSHLESS

GENERATOR..... 3600 (60 Hz)

GENERATOR VOLTAGE..... 120 or 120/240

MOTOR STARTING..... 300% SURGE

VOLTAGE REGULATOR..... INHERENT

*OUTPUT..... 3750 WATTS CONTINUOUS
4000 WATTS PEAK AT
100°F OIL TEMPERATURE*

*MAXIMUM SPEED..... 4200RPM
(3600 RPM IDEAL)*

Initial Installation and Start-Up

Be sure you set the speed of the generator at approximately 62.5 HZ or 3750 RPM with NO electrical load on the generator.

By using this setting you will have approximately 60HZ (cycles) or 3600 RPM when you are running at full rated load.

One way this can be accomplished is by using a Photo Tachometer on our generator shaft.

A Photo Tachometer is an inexpensive tool that can be purchased at McMasters, Grainger, Sears or any other electrical supplier.

TECHNICAL INFORMATION

These self-excited and self-regulating generators, although overall dimensions have been reduced to a minimum, are designed for high-level electrical performance and the maximum in operating reliability.

PRELIMINARY CHECKS:

Before touching the machines, perform a thorough and in depth visual inspection, checking that components are correctly connected up and that no cables or terminals are broken or loose.

STARTING UP:

Make sure, when starting up, that cooling air intake and discharge openings are free and unblocked. We also recommend (when the machine operates in a dusty environment) do periodic checks to make sure it is properly ventilated

THE IMPORTANCE OF SPEED:

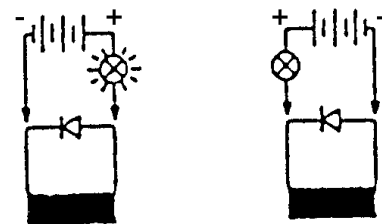
Frequency and voltage depend directly on rotation speed. This must be kept as constantly as possible on its nominal value no matter what the load. Drive motor speed control systems generally have a small drop in speed between no load and loaded conditions. We therefore recommend setting no load speed 3-4% above nominal speed.

CHECKING VOLTAGE:

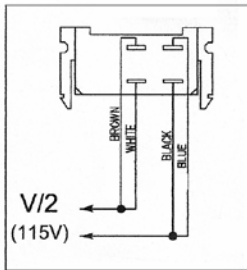
All the machines are regulated during factory testing. If voltage readings differ from the value indicated on the name plate, this maybe caused by a mistaken reading or by a different rotation speed and we recommend regulating motor speed in order to have nominal RPM under loaded conditions.

CHECKING THE DIODES:

For the ohmmeter test it is best to disconnect the diode from its circuit. Measure continuity in one direction only. The test can also be made without disconnecting the diode from the circuit, using a 12V battery and a 45 watt light bulb (automobile light) as shown in the illustration. The light should turn totally on only in one direction, as shown below.

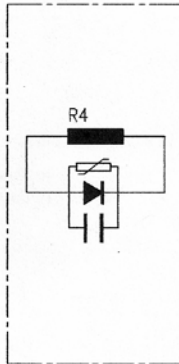


WIRING DIAGRAM BD-400SV

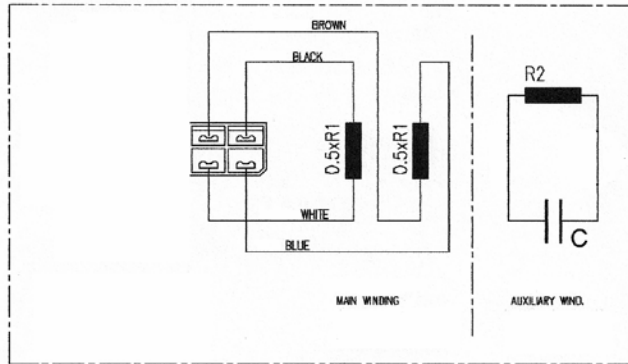


WIRING RESISTANCE AT 20° C

SIZE	STATOR Ω	ROTOR Ω	AUXILIARY Ω
3.7	1.6	3.6	2.6

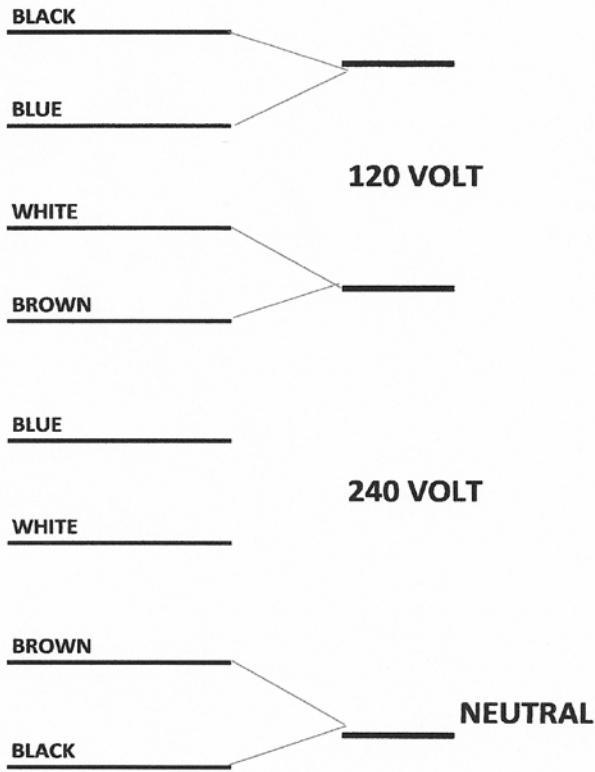


ROTOR



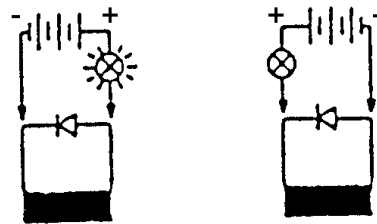
- STATOR -

WIRING DIAGRAM



TROUBLE SHOOTING

PROBLEMS	CAUSES	REMEDIES
ALTERNATOR EXCITATION FAILURE	<ol style="list-style-type: none"> 1. Low Speed 2. Faulty capacitor 3. Faulty winding 	<ol style="list-style-type: none"> 1. Check RPM and set at nominal value. 2. Check and replace. 3. Check that winding resistance is as shown in the tables.
HIGH NO-LOAD VOLTAGE	<ol style="list-style-type: none"> 1. Speed too high. 2. Capacitor with high capacity. 	<ol style="list-style-type: none"> 1. Check and adjust RPM's 2. Check and replace
LOW NO-LOAD VOLTAGE	<ol style="list-style-type: none"> 1. Speed too low. 2. Faulty rotary diodes. 3. Breakdown in windings. 4. Capacitor with high capacity. 	<ol style="list-style-type: none"> 1. Check and adjust RPM's 2. Check and replace. 3. Check winding resistance, as per tables. 4. Check and replace.
PROPER NO-LOAD BUT LOW LOADED VOLTAGE	<ol style="list-style-type: none"> 1. Low loaded speed. 2. Load too large. 3. Rotary diodes short-circuited 	<ol style="list-style-type: none"> 1. Check and regulate RPM. 2. Check and change. 3. Check and replace.
UNSTABLE VOLTAGE	<ol style="list-style-type: none"> 1. Loose contacts. 2. Uneven rotation. 	<ol style="list-style-type: none"> 1. Check connections. 2. Check for uniform rotation speed.
NOISY GENERATOR	<ol style="list-style-type: none"> 1. Broken bearings. 2. Poor couplings. 	<ol style="list-style-type: none"> 1. Replace. 2. Check and repair.



PARTS BREAKDOWN

BD - 400SV

No.	Part #	Description
2	572645	Front Grid
3	572646	Front Shield
4	572647	Fan with Hole
5	572648	Rotor
6	572649	Shaft Bolt
7	572650	Bearing
8	572651	Diode
10	572652	End Cover
11	572653	Tap
14	572654	Capacitor 35mf
15	572655	Capacitor Block Spring
16	572639	Generator
17	572657	Thru Bolt
18	572658	Rear Shield Tap
19	572659	Bearing
20	572660	Shaft Kit: B314-BD, BAA4-Hyd., J609B-Eng.

